

Suggested Applications

Floor Wall Residential Light Commercial Heavy Commercial Exterior Pools

*Wear can vary greatly. please consult with a professional.

Installation Suggestions

Modular Setting Joint Size: 1/8" (12x24, 24x24) 1/16" (24x48)

EDGE: Straight/Pressed (12x24, 24x24) Rustic Rectified (24x48)

FINISH: Matte Polished Structured Honed Semi-Polished

Porcelain Type

through-body color-bodied glazed unglazed double-loaded other

Shade Variation

V1 Uniform Appearance V2 Slight Variation V3 Moderate Variation V4 Substantial Variation

THICKNESS: 12x24=8mm, 24x24=8mm, 24x48=9mm
OF FACES: 12x24=24, 24x24=24, 24x48=12

Slip Resistance

DCOF Values: 0.50 0.42 0.65

Applications: 0.42 Recommended Standard DCOF value for wet/dry commercial flooring; 0.65 Recommended Standard DCOF value for ADA ramps

DIN 51130: *R9: Industry Standard/ADA Requirements **R11: Recommended For Exteriors

R9* (3-10°) R10 (10-19°) R11** (19-27°) R12 (27-35°) R13 (>35°)

DIN 51097

Class	Typical Applications	Critical Angle
<input checked="" type="checkbox"/> A	Barefoot, but mainly dry aisles and walkways, dry changing areas	≥12°
<input type="checkbox"/> B	Shower rooms, pool surrounds, wet changing areas, disinfectant spray areas (plus all Class A areas)	≥18°
<input type="checkbox"/> C	Areas constantly under water, e.g. steps into pools, foot baths, inclined pool surrounds, jacuzzis (plus all Class A&B areas)	≥24°

ASTM C-1028
 ANSI A137.1
 DIN 51097/51130

Scratch Resistance

MINERAL

1. Talc (Talc)	6. Microline (Glass, Glazed Tile)
2. Gypsum (Fingernail)	7. Quartz (Unglazed Porcelain)
3. Calcite (Penny)	8. Topaz (Granite)
4. Fluorite (Some Marbles)	9. Corundum (Ruby)
5. Apatite (Knife Blade)	10. Diamond (Diamond)

Industry standard ≤175mm²

Wear Resistance

PEI RATING UNI EN ISO 10545.7

Class 1: Walls only
 Class 2: Residential floors w/minimal abrasive traffic
 Class 3: Residential interiors/light commercial traffic
 Class 4: Medium commercial applications
 Class 5: All commercial applications/heavy traffic

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Stain Resistance

5: Removed after 5 minutes (hot water running)
 4: Removed by manual cleaning (weak detergent)
 3: Removed by mechanical cleaning (strong detergent)
 2: Removed by immersion (24 hrs in suitable solvent)
 1: Stain not removed

Water Absorption

ASTM C-373 UNI EN ISO 10545.3

<input checked="" type="checkbox"/> Absorbs 0-.5%	<input type="checkbox"/> Absorbs .5-3%	<input type="checkbox"/> Absorbs 3-7%	<input type="checkbox"/> Absorbs 7% +
Impervious Interior/Exterior Frost Resistant	Vitreous Interior/Exterior Frost Resistant	Semi-Vitreous Indoor Use Only	Non-Vitreous Indoor Use Only

Breaking Strength

Industry standard should be greater than 250 lbs or 50 N/MM²

Facial Dimension

ASTM c499-09 UNI EN ISO 10545.02

	Standard	Tolerance	Result
flatness	±5mm	±.5%	PASS
thickness	±6mm	±.5%	PASS
straightness	±4.5mm	±.5%	PASS
squareness	±5.4mm	±.6%	PASS
sides L/W	±1.1mm / ±4.5mm	±.5%	PASS

Chemical Resistance

ASTM C650 UNI EN ISO 10545.13

Allowances for: result

Acid A
 Bases A
 Chemicals A

Leed Information



REQUIREMENTS FOR COMMERCIAL INTERIORS/NEW CONSTRUCTION

Sustainable Sites	1 Point
Site selection	<input checked="" type="checkbox"/>
SS CREDIT 1 Heat Island Effect-non roof Material with a solar reflectant index of at least 29.	<input type="checkbox"/>
Energy & Atmosphere	1 Point
EA CREDIT 4 Green Power: Products that optimize energy performance for floors and walls using thermal conductivity. BTU-FT	<input type="checkbox"/>
Indoor Environmental Quality	1 Point
Low-Emitting Materials-Flooring Systems	<input checked="" type="checkbox"/>
IEQ CREDIT 3.1-7 Green Cleaning: Reducing occupants exposure to hazardous cleaning chemicals.	<input type="checkbox"/>
IEQ CREDIT 4.1 Low Emitting Adhesives: Products less than 65 G/L VOC	<input type="checkbox"/>
IEQ CREDIT 4.3 Low Emitting Materials: Flooring systems.	<input type="checkbox"/>

Materials & Resources	1 Point	2 Points
M&R CREDIT 2 Construction Waste Management: Recycling salvaged construction waste in to new reusable materials.	50% <input type="checkbox"/>	70% <input type="checkbox"/>
M&R CREDIT 4.1-4.2 Recycled Content: The sum of post consumer plus 1/2 of the pre consumer reps at least 10-20% of total value of materials.	10% <input type="checkbox"/>	20% <input type="checkbox"/>
M&R CREDIT 5 Regional Materials: Materials manufactured within 500 miles of the project site.	10% <input type="checkbox"/>	20% <input type="checkbox"/>
Innovation in Design	1-5 Points	
ID CREDIT 1 Innovation in Design Measurable exemplary environmental performance.	<input type="checkbox"/>	

Type: **Porcelain Stoneware**
 Product Line: **CAPE**

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